

**Figure 1. Soy Hydrolysate Viscosity vs. Shear Rate**

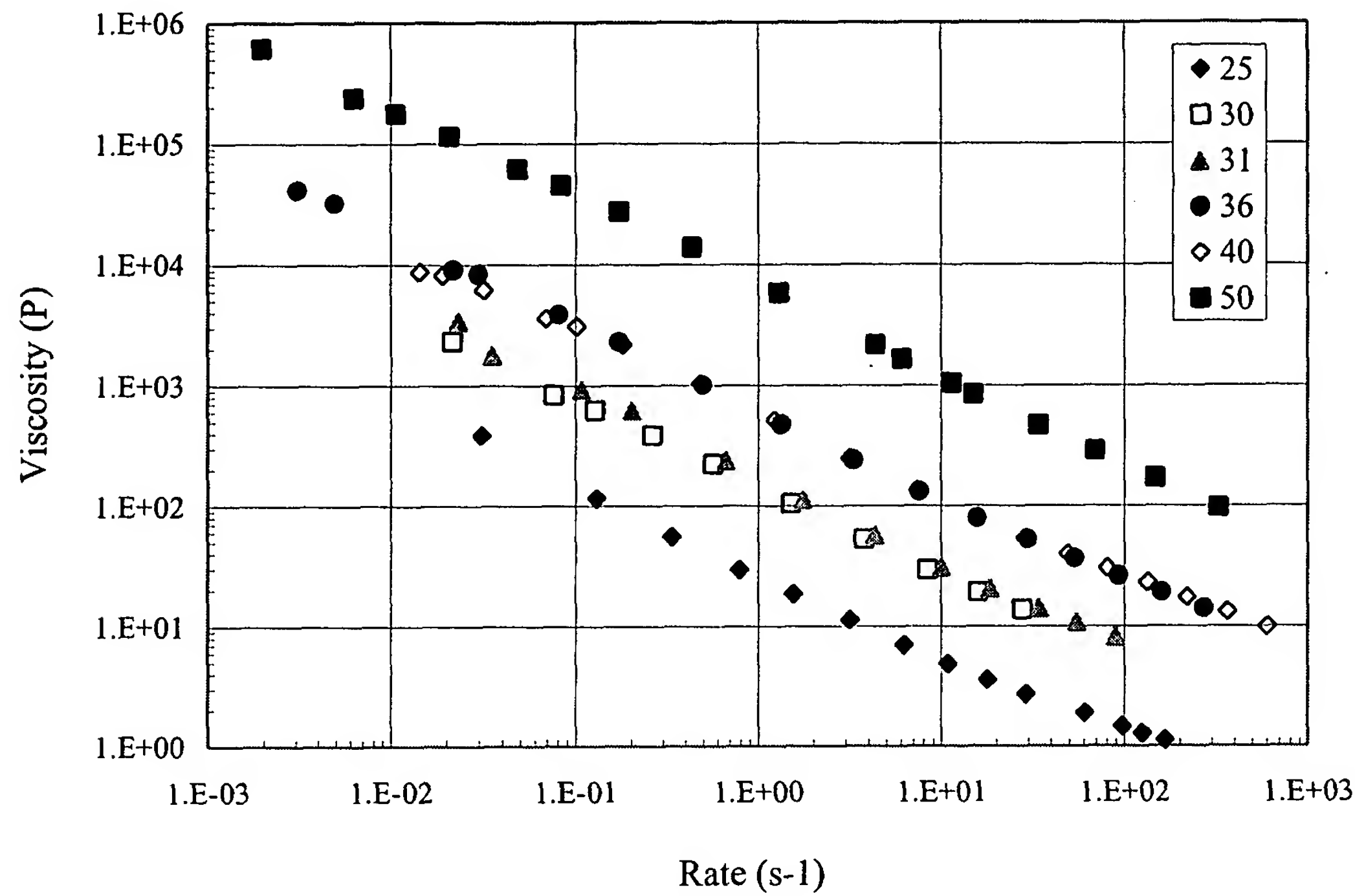


Figure 2. Peak Molecular Weight of Hydrolysate vs.  
Time and Temperature of Hydrolysis

**Molwt**

PctARPRO = 50.00

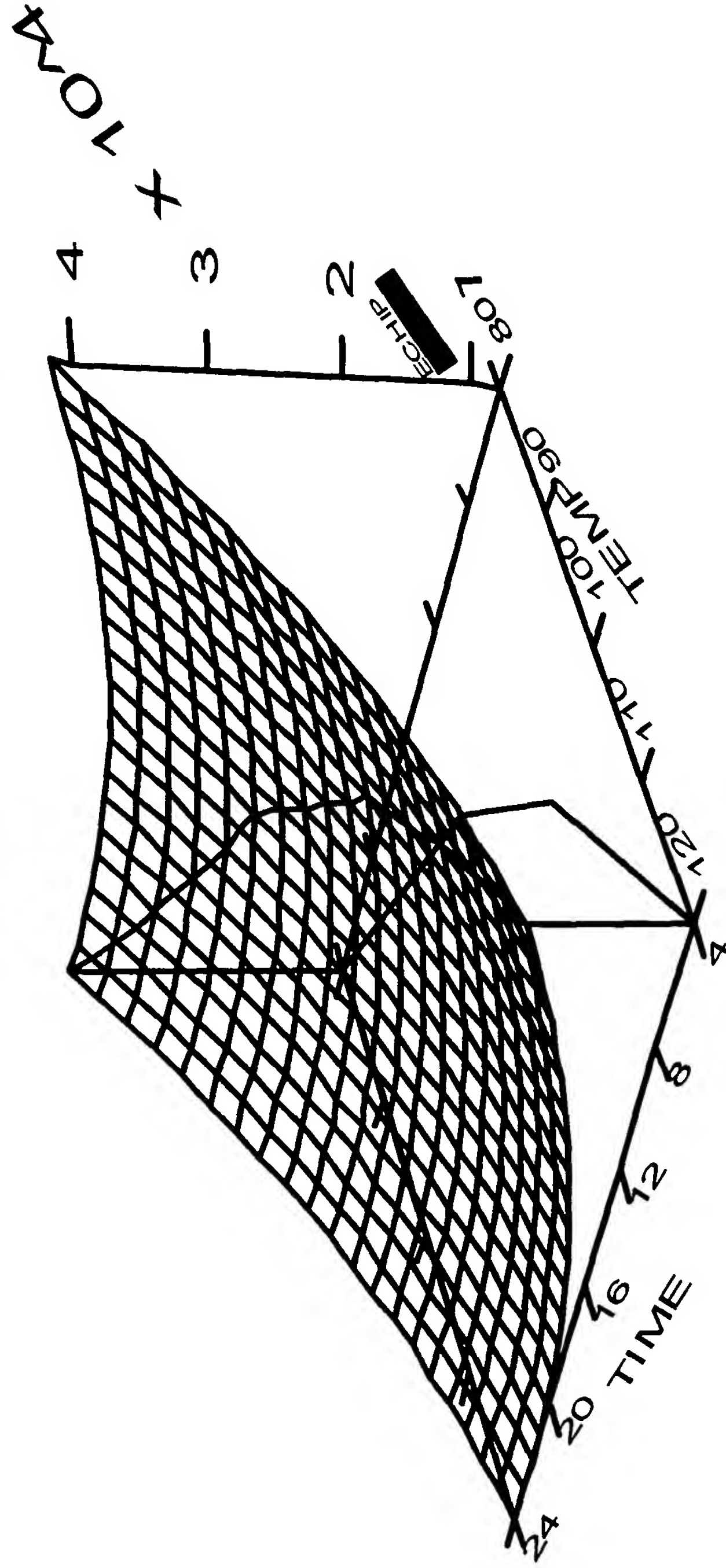
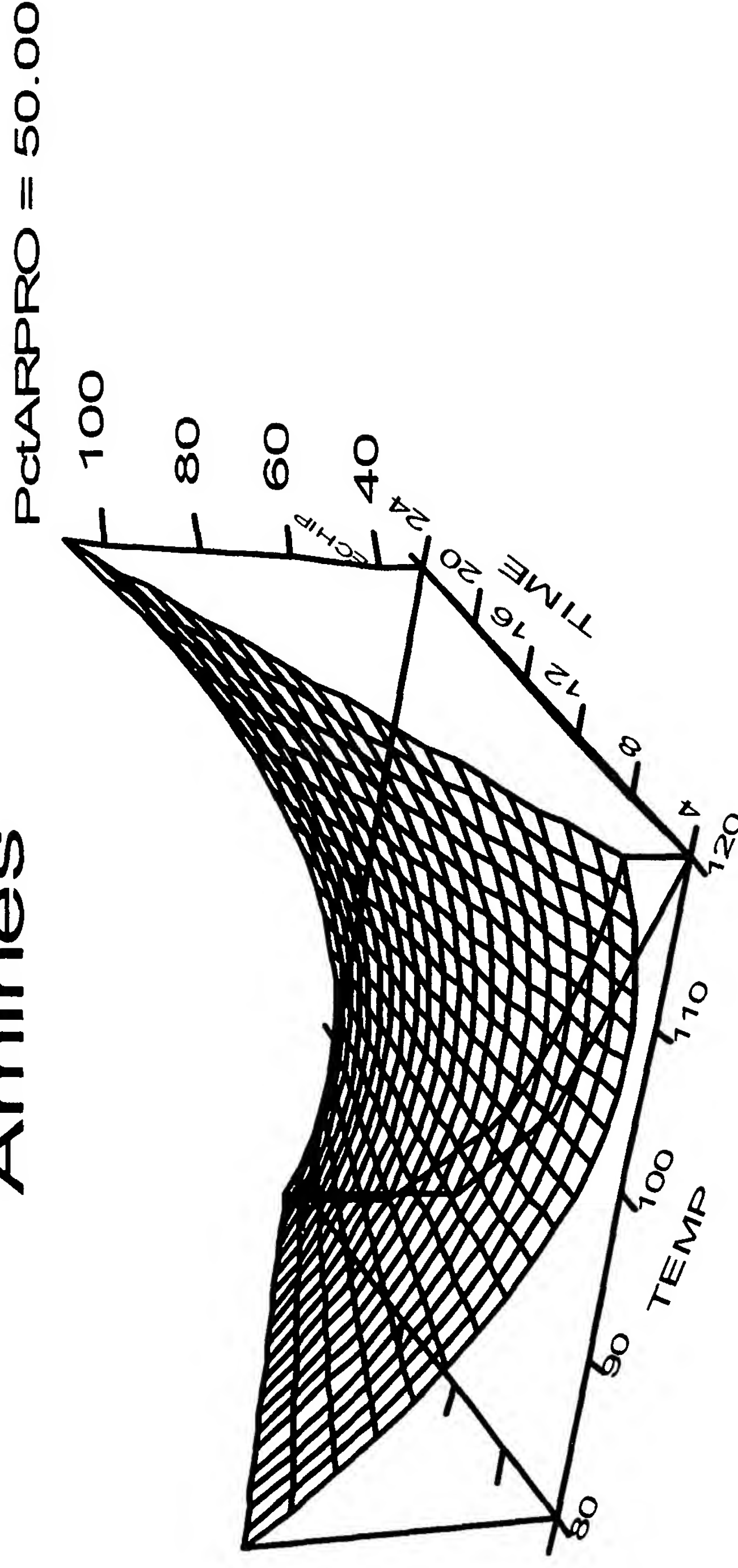


Figure 3. Total Amine Level of Hydrollysate vs.  
Time and Temperature of Hydrolysis

## Amines



**Figure 4. Process Variables vs. Board Properties**

